CONNECTION OF **RESISTANCE THERMOMETERS**

Connection of resistance thermometers

Resistance thermometers change their electrical resistance in dependence on temperature. In order to record the output signal, the line drop created by a constant measuring circuit is measured. Acc. to the Ohm's law the following is valid for this line drop: $\mathbf{U} = \mathbf{R} \mathbf{x} \mathbf{I}$

In order to avoid the heating of the sensor, a small measuring circuit shall be chosen. A measuring circuit of 1 mA doesn't have any considerable impact. This current creates a line drop of 0,1 V with a PT 100 at 0°C. This measuring voltage has to be transferred to the display for evaluation as accurately as possible. We distinguish between four connection techniques:

2-wire circuit

The connection between evaluation unit and thermometer is made by a 2 conductor cable. Like any other electrical conductor 0



such a cable has a resistance itself in serial mounting with the resistance thermometer. Thus the two resistances are added that is interpreted as a higher temperature by the processing unit. In case of far

example:		
cable section: 0,35 mm ²		
spec. resistance: 0,0175 Ω mm ² m ⁻¹		
cable length: 50 m		0 50
cable material: E-copper (E-CU)	$R = 0,0175 \ \Omega \ mms^2 \ m^{-1} \ x$	$\frac{2 \times 50 \text{ m}}{0.35 \text{ mm}^2} = 5.0 \Omega$

5,0 Ω correspond to a temperature change of 12,8 °C with a Pt 100. In order to avoid this fault, the cable resistance is compensated electrically: The electronic unit is designed in a way that always a cable resistance of 10 n is considered. When the resistance thermometer is connected, a balancing resistance is connected into one of the measuring cables and first of all the sensor is replaced by a 100-Ω-resistance. Now the balancing resistance is changed as long as the display unit shows 0°C. The balancing resistance together with the cable resistance amount to 10 n. In most cases the balancing resistance wire is wound so that the balance is done by unwinding the wire. Due to this extensive balancing work, and the unknown temperature impact on the measuring cable , the 2-wire circuit is declining.

3-wire circuit

In order to minimize the influences of the cable resistance and its temperature dependant fluctuations, the 3-wire circuit is



frequently used instead of the above mentioned 2-wire circuit. Therefore, an additional cable is led to a contact of the RTD. Thus 2 measuring circuits are created, one of them being used as reference. Due to the 3-wire circuit, the cable resistance is compensated with regard to its amount as well as with regard to its temperature dependence provided that the 3 conductors have the same characteristics and are exposed to the same temperature. Thus a compensation of the cable resistance is no longer necessary.

4-wire circuit

The best connection type for resistance thermometers is the 4-wire circuit. The measuring result is neither influenced by the



cable resistance nor by their temperature dependant fluctuations. A compensation of the cable resistance is no longer necessary. The thermometer is fed with the measuring circuit via cable. Is the incoming resistance of the topped electronics a multiple of the cable resistance, it is to be neglected. Thus the voltage drop is independent from the characteristics of the line. For the 3-wire as well as for the 4-wire circuit it has to be considered that the circuit is not always led to the measuring element. The connection of the sensor to the connection head in the armature, the so called inner circuit, is often done in a 2-wire circuit. This results in the problems of a 2-wire circuit - even to a smaller extent.

U= voltage path I = current path

